



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4122-1

Job Sheet 184825



Part No: D4122-1

Job Qty: 1 ea

Part Name: Floor Protector, Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/17/18

Job Tracking No:

Due Date: 10/26/18

Created By: Shannon Hadley

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 10.06.04 new issue DD verf:JLM IPP Rev:B 10.10.14 AS PER REV.B DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	1 pcs	10/26/18	10/26/18	0.00	0.51	Waterjet - Flow		OCT 30 2018
110	QC	1 pcs	10/26/18	10/26/18	0.00	0.00	QC2 Waterjet-3		OCT 30 2018
120	QC	1 pcs	10/26/18	10/26/18	0.00	0.00	QC8-4		OCT 30 2018
130	Small Fab	1 pcs	10/26/18	10/26/18	0.00	0.26	Small Fab-5		OCT 30 2018 DAS
140	QC	1 pcs	10/26/18	10/26/18	0.00	0.00	QC5		OCT 30 2018 68
150	Packaging	1 pcs	10/26/18	10/26/18	0.00	0.00	Packaging3		OCT 30 2018 9-89
160	QC21-SA	1 Ea	10/26/18	10/26/18	0.00	0.00	QC21		OCT 30 2018
Part Op 100 - 1-Cut as per Dwg Dwg Rev: _____ Prog Rev: _____ 2-Deburr if necessary									
Descriptions: 130 - Deburr if necessary.									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	27.1430 sf (27.143 ea)	100-Waterjet - Flow - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	MLEXS.125-F60029-04	27	1,526	0

Part Specifications

Specifications could not be found.

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3580-1	6	166	6
Allocated Container Detail				
	Qty	Container No	Location	Init
	6	S121331	st040	_____
D3628-1		10	430	10
Allocated Container Detail				
	Qty	Container No	Location	Init
	10	S121330	st044	_____
D4122-1		1	1	0
D4122-3		1	1	1
Allocated Container Detail				
	Qty	Container No	Location	Init
	1	S119533	pkg	_____
Part Specifications				
Specifications could not be found.				

Plex 10/30/18 1:12 PM dart.lacelle.linda



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Container History for S119559

Change Date	By	Job	Part	Rev	Operation	Material	Chg	Serial No/Batch	Gross	Tare	Net	Len	Qty	Location	Status	Accounting Job	Defect	Type	Last Action
10/18/18 2:29 PM	Carriere, Serge	184825	D4122-1		Waterjet - Flow - 1			S119559	0	0	0	0	0	Waterjet 1	WIP				Created at Control Panel
10/18/18 3:11 PM	Carriere, Serge	184825	D4122-1		Waterjet - Flow - 1			S119559	0	0	0	0	1	Waterjet 1	WIP				Production Recorded at Contr
10/18/18 3:11 PM	Carriere, Serge	184825	D4122-1		Waterjet - Flow - 1			S119559	0	0	0	0	1	Waterjet 1	Allocated				Production Update
10/19/18 2:21 PM	Carriere, Serge	184825	D4122-1		Waterjet - Flow - 1			S119559	0	0	0	0	1	QC2 Waterjet-3	Allocated				Loaded to Workcenter
10/19/18 2:21 PM	Carriere, Serge	184825	D4122-1		QC			S119559	0	0	0	0	1	QC2 Waterjet-3	Allocated				Record Operation
10/19/18 2:21 PM	Carriere, Serge	184825	D4122-1		QC			S119559	0	0	0	0	1	QC2 Waterjet-3	Allocated				Production Recorded at Contr
10/19/18 2:21 PM	Carriere, Serge	184825	D4122-1		QC			S119559	0	0	0	0	1	QC2 Waterjet-3	WIP				Container Full
10/19/18 3:19 PM	Chuprun, John	184825	D4122-1		QC			S119559	0	0	0	0	1	QC8-4	WIP				Loaded to Workcenter
10/19/18 3:20 PM	Chuprun, John	184825	D4122-1		QC			S119559	0	0	0	0	1	QC8-4	WIP				Record Operation
10/19/18 3:20 PM	Chuprun, John	184825	D4122-1		QC			S119559	0	0	0	0	1	QC8-4	WIP				Production Recorded at Contr
10/19/18 3:20 PM	Chuprun, John	184825	D4122-1		QC			S119559	0	0	0	0	1	QC8-4	WIP				Container Full



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Container Trace

S119559 Container Trace - Upstream														
Output Container No	Depleted Serial No	Status	Part No/Material	Operation Code	Op No	Depleted Date	Depleted Qty	Unit	Location	Serial No/Batch	Job No	Workcenter Code	Manufacturer Part No	Manufac Cod
S119557	S006850	Stock	MLEXS.125-F60029-04	Receive sf	100	10/18/2018 2:28 PM	27.143	sf	MAT018	m138511				
S119559	S119557	Allocated	MLEXS.125-F60029-04	Waterjet - Flow - 1	100	10/18/2018 3:11 PM	27.143	sf	Waterjet 1	m138511	184825	Waterjet - Flow		

S119559 Details										
Part No	Operation	Material	Status	Quantity	Net Weight	Add Date	Add By	Job No	Location	Serial No/Batch
D4122-1	QC		WIP	1.000	0.000	10/18/2018 2:30 PM	Serge Carriere	184825	QC8-4	S119559

Plex 10/30/2018 1:13 PM dart.Lacelle.Linda



D4122-1

PART NO:
Serial No/Batch: S119559
Revision:
Operation:
Change No:

Packaging

Mfg Date: 10/18/18
Job No: 184825